

This is a supplementary guide to assembling the 7ft x 10ft OvalPOD. Please ensure you have read the OvalPOD User's Manual before referring to this guide. This document aims to provide a user-friendly guide to building the OvalPOD, with additional images and alternative techniques.

## Building the Frame

### Top Rail Assembly (Top Rails A and B – 'Assembly 1')

Start by assembling the top rails. The easiest way to put the trampoline together is in 4 individual segments.

For the first of these 2 segments, please lay out the top rail parts marked A (Key No. 1) and B (Key No. 2), as shown below (see drawing 1a on page 15 of the user's manual for reference). Make sure that the parts are laid out in the order shown below, so that 2 spring holes can be seen on parts A (1) and B (2). Also make sure you have a Pod Connector (5) on the left hand end of part A (1) and Pod Connector (5) on the left hand end of part B (2).



Please make sure that the spring holes in the **square ends** of top rails A (1) and B (2) align with the openings in the Pod Connectors (5), as shown on the right.

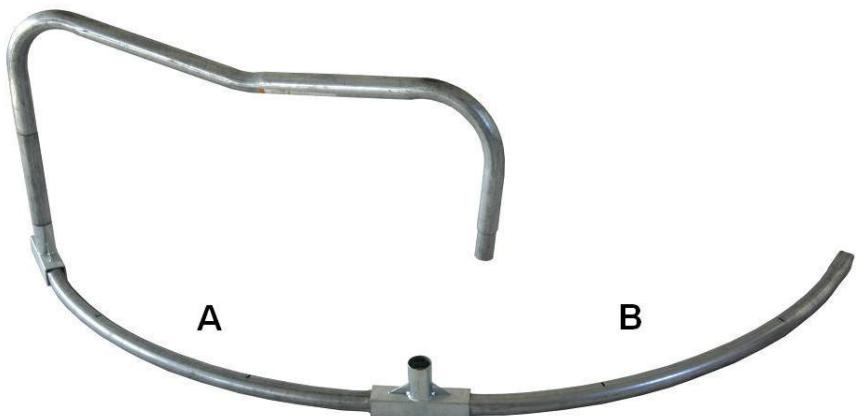
You may have to lift the top rails off the ground to check this. Once you have checked the spring holes are correctly aligned with the Pod Connector (5), push parts A (1) and B (2) together as shown.



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Now take 1 x Straight Leg (6) and insert it into the Pod Connector (5) of the left hand end of part A (1).

Then take the W-Leg (7) and insert this into the Straight Leg (6), as shown



Then take a second Straight Leg (6), and attach it to the **W-Leg** (7). Do **not** insert it into the Pod Connector yet!

Now grasp the free Straight Leg (6) and pull until it lines up with the Pod Connector (5) attached to top rail B (2).

By placing your hands further down the Straight Leg (6), you can increase your leverage when inserting the Straight Leg (6) into the Pod Connector (5).

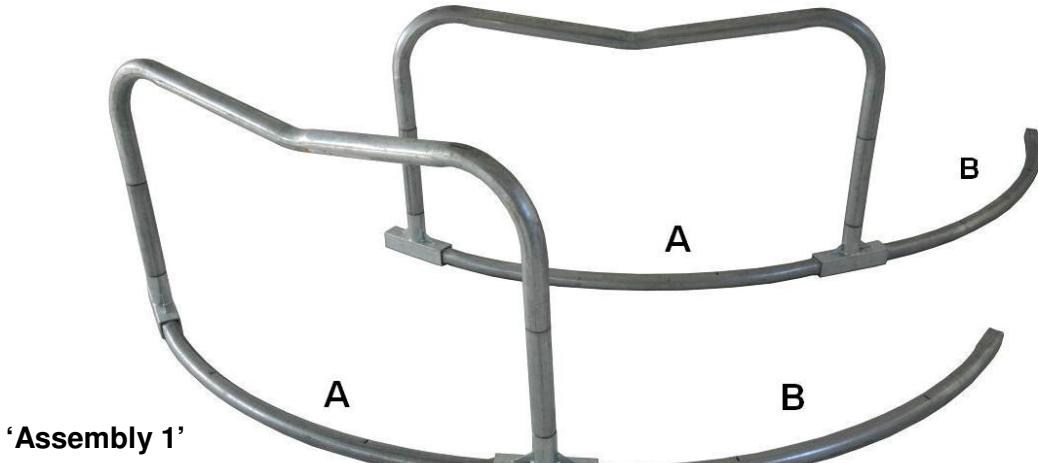


You can also place your feet on the top rails either side of the Pod Connector (5) to steady the assembly, as shown in the image.

Once you have inserted the Straight Leg (6), push down firmly on the W-leg (7) to ensure a tight fit. The tension of the 'W leg' assembly helps hold the top pieces together.



Repeat this with the remaining A (1), B (2) top rails and 2 x Pod Connectors (5), so you have 2 identical segments. Please refer to these segments as '**Assembly 1**', as shown below.



#### **Top Rail Assembly (Top Rails C, and D – ‘Assembly 2’)**

In the previous steps you assembled 2 of the 4 frame segments. You will now build the remaining 2 frame segments, using the top rails marked as C (3) and D (4).

To assemble these segments please lay out the top rail parts marked C (3) and D (4), as shown below (see drawing 1b on page 15 of the user’s manual for reference).

Make sure that the parts are laid out in the order shown below, so that 2 spring holes can be seen on part C (3), and 2 spring holes can be seen on part D (4). Also make sure you have a Pod Connector (5) on the left hand end of part C (3) and on the left hand end of part D (4).

**Important: Please pay close attention to the position of part D (4). Make sure it curves the same way as part C (3).**



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Please make sure that the spring holes in the **square ends** of top rails C (3) and D (4) align with the openings in the Pod Connectors (5), as shown on the right.

You may have to lift the top rail off the ground to check this. Once you have checked the spring holes are correctly aligned with the Pod Connector (5), push parts C (3) and D (4) together as shown.



Now take 1 x Straight Leg (6) and insert it into the Pod Connector (5) of the left hand end of part C (3).

Then take the W-Leg (7) and insert this into the Straight Leg (6), as shown



Then take a second Straight Leg (6), and attach it to the **W-Leg** (7). Do **not** insert it into the Pod Connector yet!

Now grasp the free Straight Leg (6) and pull until it lines up with the Pod Connector (5) attached to top rail D (4).

By placing your hands further down the Straight Leg (6), you can increase your leverage when inserting the Straight Leg (6) into the Pod Connector (5).

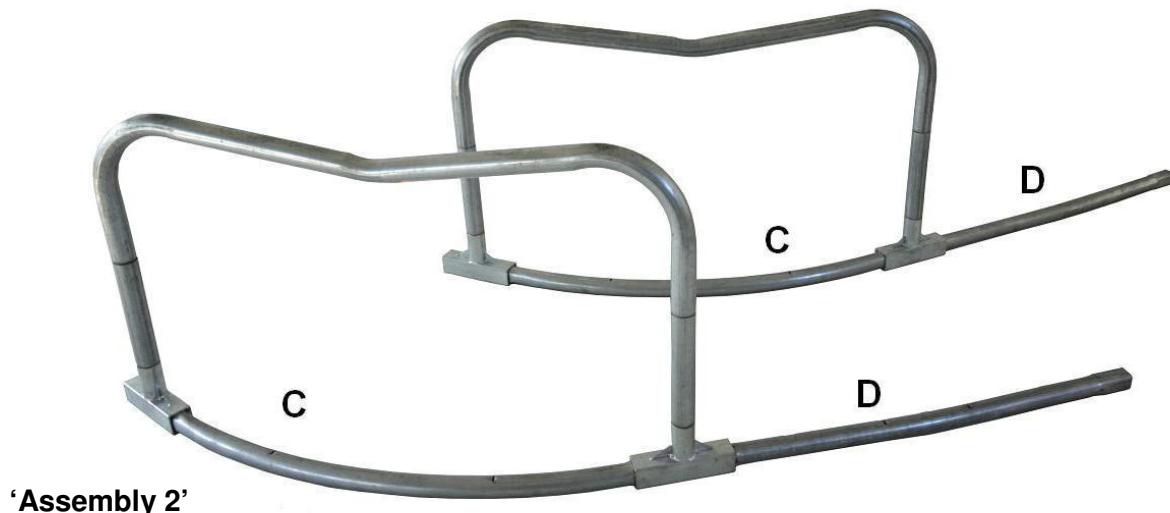


As before, you should place your feet on the top rails either side of the Pod Connector (5) to steady the assembly, as shown in the image.

Once you have inserted the Straight Leg (6), push down firmly on the W-leg (7) to ensure a tight fit. The tension of the 'W leg' assembly helps hold the top rail pieces together.



Repeat this with the remaining C (3), D (4) top rails and 2 x Pod Connectors (5), so you have 2 identical segments. Please refer to these segments as '**Assembly 2**', as shown below.



### Frame Completion

You have now completed the 4 individual segments of the OvalPOD frame. You will have the following:

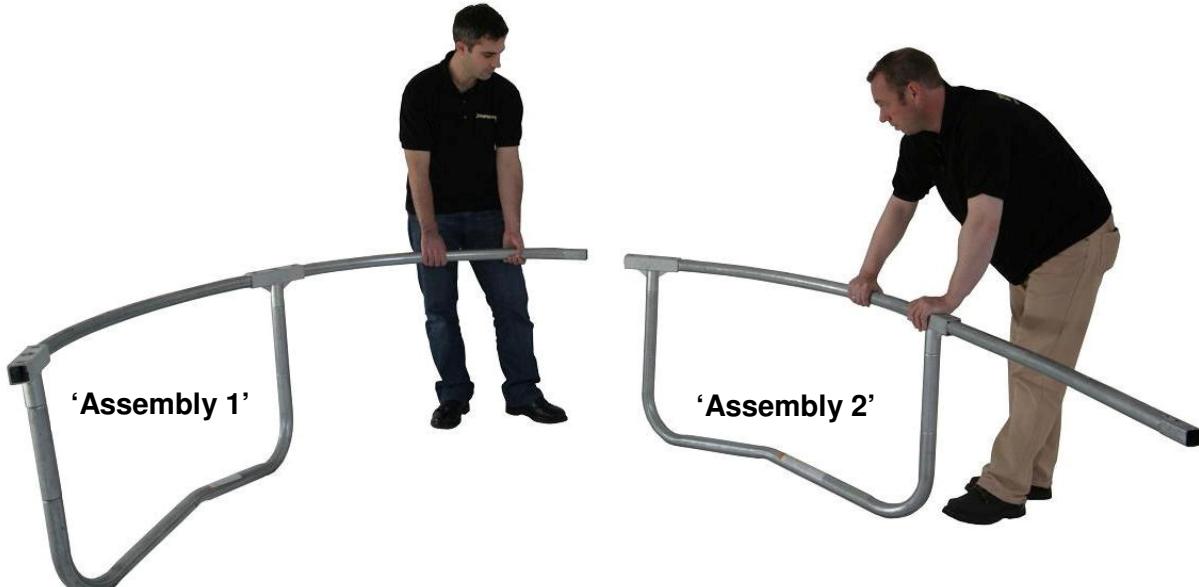
2 x **'Assembly 1'**, each comprising top rails A and B with 'W leg'

2 x **'Assembly 2'**, each comprising top rails C and D with 'W leg'



**The following steps will require a minimum of two people. We recommend you wear gloves.**

Now turn over 1 x **'Assembly 1'** and 1 x **'Assembly 2'**, and join these 2 segments together, by inserting the free end of top rail B (2) into the free Pod Connector of **'Assembly 2'**, as shown in the picture below.



When connecting the '**Assembly 1**' and '**Assembly 2**', you should see that the spring hole in the **square end** of top rail B (2) aligns with the free Pod Connector of '**Assembly 2**'.

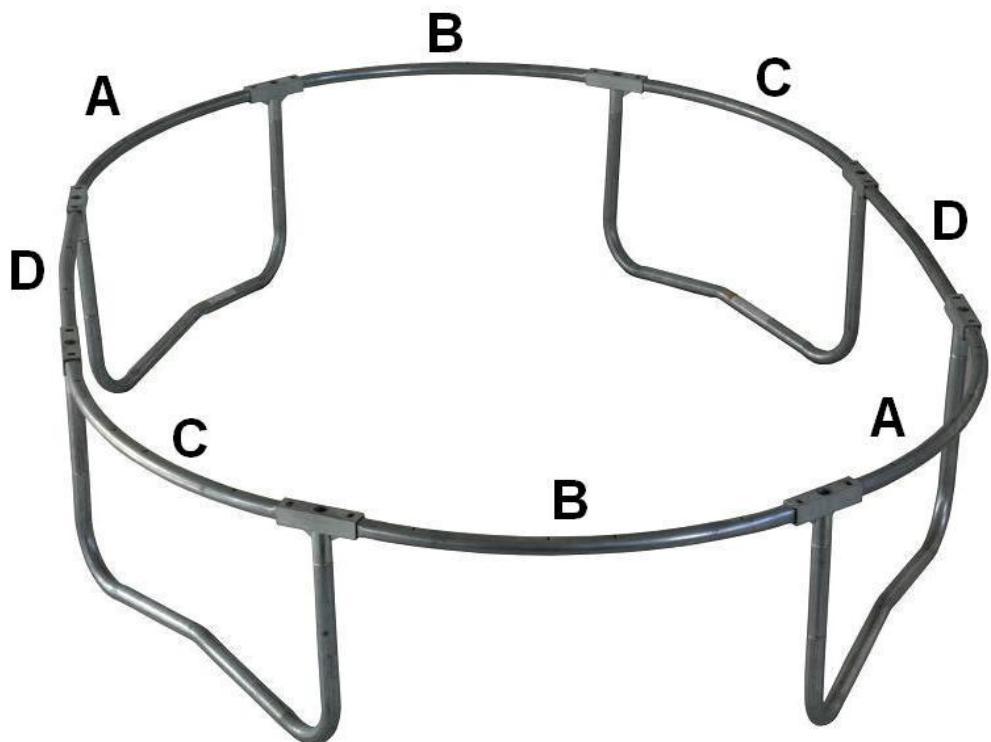


Once these 2 segments are connected, turn over the remaining 1 x '**Assembly 1**' and 1 x '**Assembly 2**' and connect these segments in the same way. You will now have 2 halves of the completed frame.

Carefully maneuver these 2 halves together and join them, again ensuring that the spring holes in the square end of the top rails align with the open Pod Connector, as shown above.

This process will require a minimum of 2 people. In order to complete the frame the 2 people may have to support and push the frame from opposing ends.

You will now have a completed OvalPOD frame!



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## Trouble Shooting

Should you need to establish if you have correctly assembled your OvalPOD frame, you can check that your top rails are in the correct order:

Start by locating top rail B (2) on your frame (this will be the apex of the oval shape). Standing on the outside of the frame by part B (2), walk around the frame in a **clockwise** direction. If your frame parts are in the correct layout, you should find you have the following order of top rails: B C D A B C D A, as shown in the image above. Make sure the top rails are securely joined.

If correctly assembled, you will find that all of the curved top rail parts will have 2 spring holes on the **underside**.

If this is not the case, you may have assembled some frame parts upside down. Please dismantle your OvalPOD frame and reassemble.

## Attaching the Jumping Bed and the Surround Pad

**We advise that you wear gloves and protective eyewear for the following steps.**

Take the Stitched Bed (Key No. 8) and lay it on the ground inside the trampoline frame, as shown.

You will see a series of V-rings around the edge of the Jumping Bed. Make sure the 2 warning labels are on the top of the bed.



Next, find the 2 x V-rings with yellow stitching.

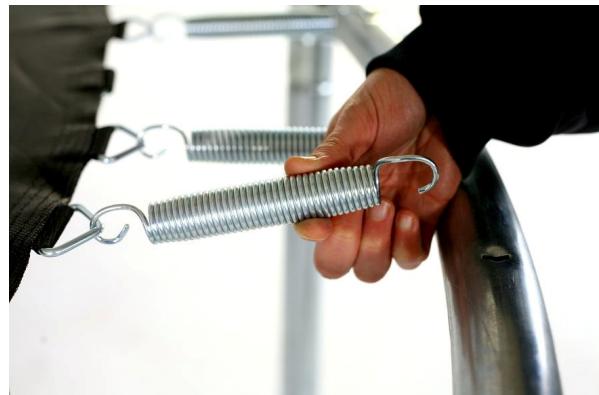
There will 2 x V-rings with yellow stitching located near each of the 2 warning labels (at the North and South points of the Bed).



The following diagram details the spring attachment sequence.

To attach a spring (10), first hook the more tightly curled end onto the bed (8) as shown, and then use the spring tool (19) to connect the spring to the frame.

Make sure you wear gloves when attaching the springs. Please refer to the diagram below for the spring attachment sequence.



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This diagram shows the initial order of spring attachment.

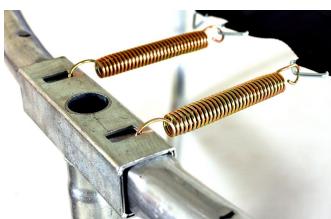
● = Top Spring Hole: Sliver    ○ = Top Spring Hole: Yellow    ○ = Under Spring: Silver

Firstly, locate the 2 V-rings with yellow stitching. These V-rings are to be attached at points **1** and **2** using Silver Springs (10).



Then attach springs **3** to **6** in the order shown in the diagram. These are all Silver Springs (10).

Then attach **Yellow** Springs (21) **7** to **14** in the order shown in the diagram.

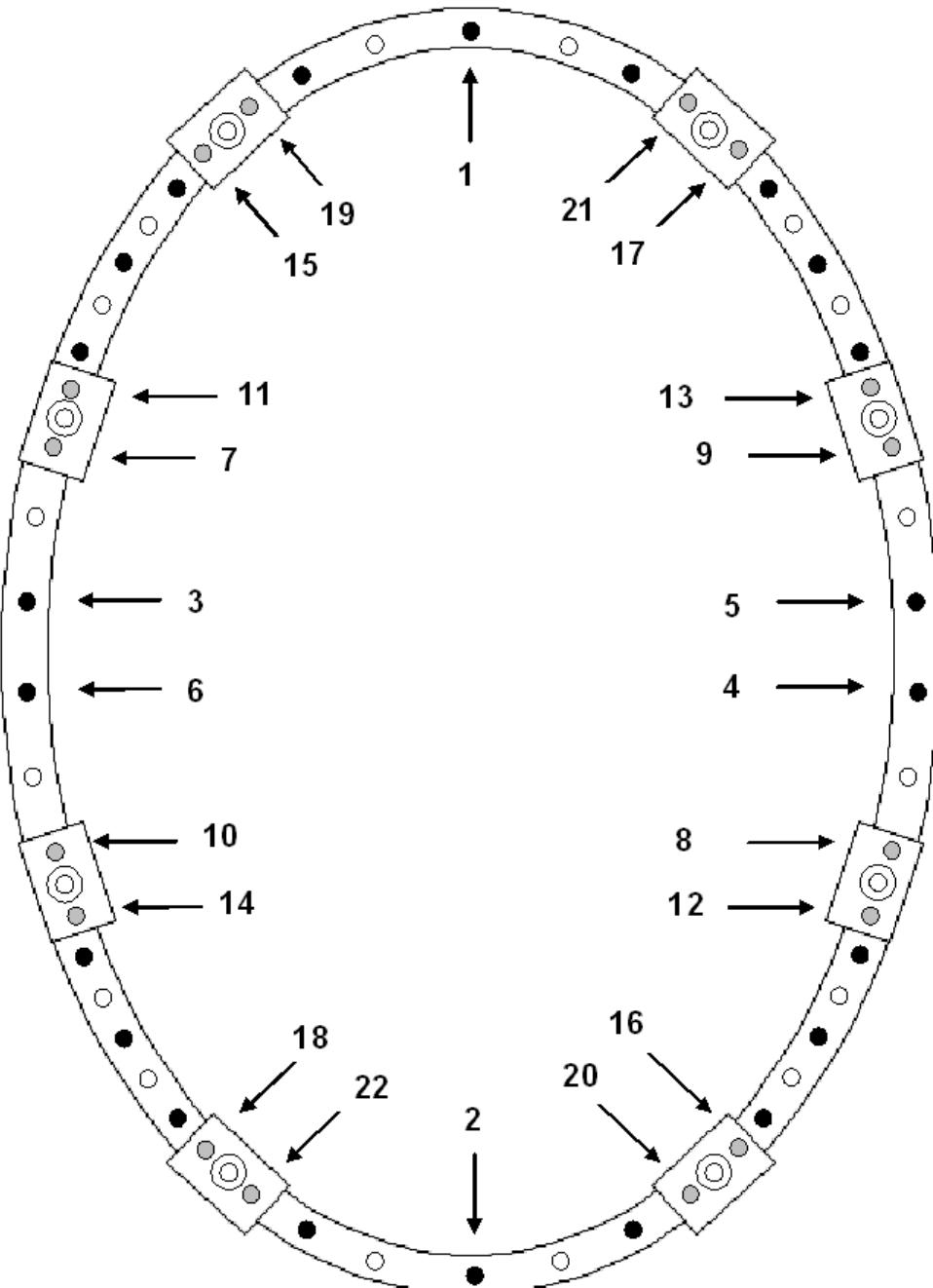


**Important:** Remember to include the 'under spring' holes when counting the V-rings on the frame and bed.

Then attach Yellow Springs (21) **15** to **22** in the order shown in the diagram.

Once all of the springs shown in the diagram have been fitted, the remaining silver top Springs (10) can be attached.

Then attach the 'Under Springs' (10) to the underside of the top rail.



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Make sure all of the top springs and under springs are attached.

**Warning: Do not use the trampoline until the surround pad and the safety enclosure have also been fitted.**



Now take the Safety Pad (9) and spread it out on the trampoline.

Rotate the Safety Pad (9) so the holes align with the Pod Connector (5) as shown, so the 'Jumpking' logo covers one top rail D (4).

Do not fasten the Surround Pad to the Frame at this stage, as this will be done later.



## Assembling the Safety Enclosure

You will now assemble the Safety Enclosure for your OvalPOD trampoline.

Take the Enclosure Top Tube (12) and Enclosure Bottom Tube (11).

If not already fitted, slide the Foam Sleeves (13) on to the Enclosure Top Tube (12) and Enclosure Bottom Tube (11).

Find the tapered end of the Enclosure Bottom Tube (11) and insert it into the Enclosure Top Tube (12).



Then screw the poles (11) (12) together using a self tapping screw (18).

Repeat this with the remaining poles so you have 8 identical assemblies.



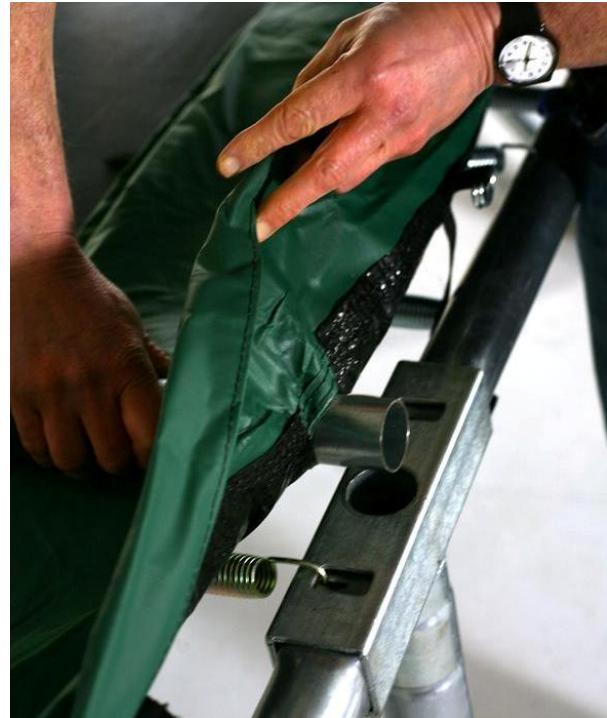
Take one of the completed Enclosure Poles and carefully lay it flat on the trampoline bed, with the end of the Enclosure Bottom Pole (11) towards the Pod Connector (5) at the edge of the frame.

Then lift the edge of the Safety Pad (9).

Carefully push the Enclosure Bottom Pole (11) through the opening in the Safety Pad (9), as shown.

Then insert the end of the Enclosure Bottom Pole (11) into the opening of the Pod Connector (5).

Please ensure that the Enclosure Top Tube (12) points towards the centre of the trampoline bed.



Repeat this step to attach all 8 x Enclosure Tubes (11) (12) as shown.



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Now take Safety Enclosure Netting (15) and spread it across the trampoline.

There is a stitched sleeve at the top of the net. Make sure the sleeve is spread out flat across the bed. This will make assembly easier. Then open the Velcro flaps of the sleeve.



Then take the black G3 Pole Sections (17). You will see these poles are connected with an internal elastic cord, as shown.

Please unfold and join the G3 Pole sections to make a long pole.

Then repeat this with the remaining G3 Pole so you have 2 x long black poles.



Take one of the completed long G3 Poles (17) to the Net (15).

Then locate the channel inside the stitched sleeve at the top of the Net (15).

Insert and push one of the long G3 Poles (17) into the stitched sleeve as shown.

This process will be much easier if the Net (15) is flat across the trampoline.



Make sure the G3 Pole (17) passes through the semi-circular openings and then goes back into the stitched sleeve at the top of the Net (15).



The G3 Pole (17) will become visible at the opposite end of the Net (15).

Then repeat this process with the second G3 Pole (17) in the parallel stitched sleeve at the top of the Net (15).

Make sure that you have a connecting sleeve on one of the black G3 Pole sections, as shown.



Now join the 2 x G3 Poles (17) at the top of the net together, using the connecting sleeves (at one end of the G3 Poles).

**This requires two people. Please ensure you wear gloves.**

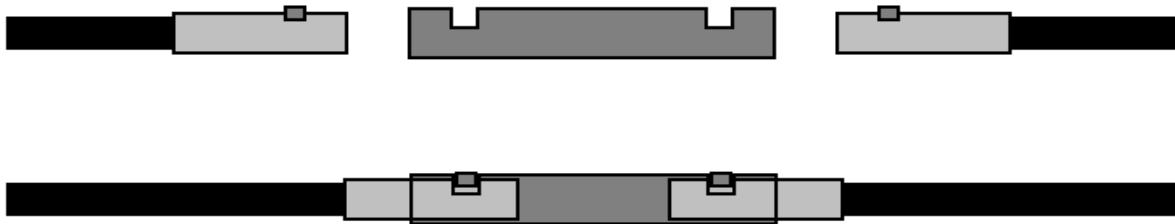
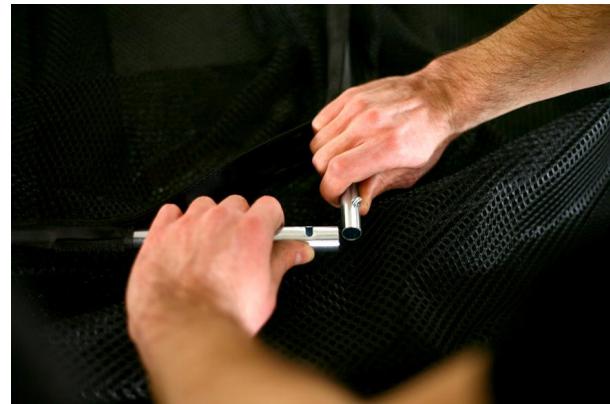
Each person should grasp the two ends of the G3 Poles (17) and push towards each other, as shown. This will make it easier to join the 2 x G3 Poles (17).



Connect the G3 Poles (17) using the connecting sleeve as shown.

When the Poles are connected please close the Velcro flap of the sleeves.

The Net (15) will now be an oval shape.



The next step is to hang the Net (15) on the 8 x Enclosure Top Tubes (12).

First, rotate the Net (15) and G3 Poles (17), so the zipped entrance of the Net is by the 'Jumpking' logo on the Safety Pad (9).

Locate the 8 x exposed areas of the G3 Pole (17) at the top of the Net (15), as shown.



Then stand on the trampoline bed, and insert the exposed sections of the G3 Pole (17) into the first Plastic Cap (14) of the Enclosure Top Tube (12).

Please refer to the below image for the sequence of hanging the Net (15) on the Enclosure Top Tubes (12).



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You will now secure the bottom edge of the Net (15) to the V-rings of the Jumping bed (8).

Take the pack of Cords (20) and select a single rope.



Take the Cord (20) and push the red needle end through the bottom of the net (15).

This image shows inside of the net. You may find it easier to perform this step whilst on the Bed (8), inside the Net.

(Please ensure you can exit via the zipped Net entrance before complete this step)



Continue and push the cord needle (20) through the V-ring of the Bed (8), and then back towards you.

Keep the Net (15) and the rope taut as you sew. Repeat this process, making sure the net is sewn to every V-ring.

When you come to the end of the rope (20), tie it to a V-ring and begin with another rope (20). Continue this process until you reach your starting point.



The Next step is to secure the Frame Pad (9) to the Trampoline Frame. You will find a series of straps and metal D-rings around the edge of the Frame Pad (9). Secure the outer straps to the Top Rails as shown. Do not over tighten the straps.



There is a second series of elasticated straps around the inside edge of the Frame Pad (9). Tie these straps by hand around the nearest spring (10).



The final step is to attach the Safety Placard (16) to a top rail by the Net entrance, using the included plastic tie.

Make sure all the parts are securely attached. Familiarise yourself and all trampoline users of the trampoline with the Safety Information and the Care and Maintenance details before use.

You have now completed your OvalPOD!



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